



UPPER PADDING JENSEN

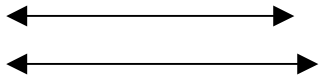


New padding is moulded in later form, which is fitted for a different length of inner sheet metal core. Therefore you need to adapt your old sheet metal core to fit.

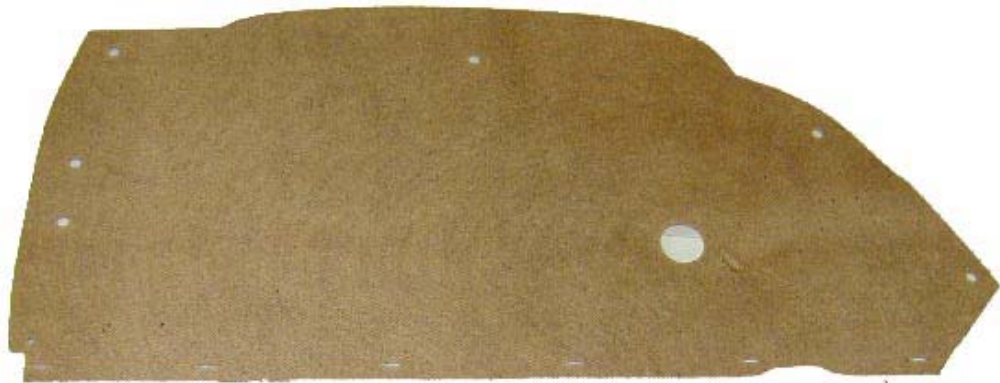
INSTRUCTIONS:

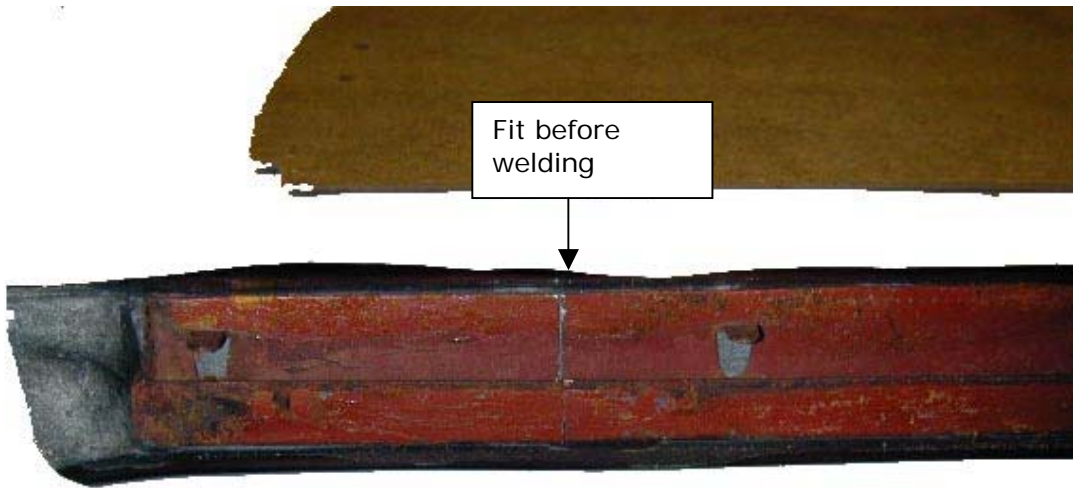
1. Remove old padding from core. Clean from remainings. Make sure you have one right and one left core.
2. Now we want to shorten the core to fit the new padding. It will be shortened between the two last clip ears for fastening in upper door panel.
3. From rear end measure 100 mm. Make a mark, add 12 mm, make a mark again. This will be the part to remove (approx. ½ inch).
4. Now cut away this piece. Make sure to cut straight. Don't take away more than this, you always grind off more if necessary afterwards. Grind of paint in both ends of core. This is for welding.
5. Take the two parts and fit them into moulding were it should be glued. If fitting is good go to next step. If you need to take off more you grind small amount at the time until fitting is good.
6. Welding parts together. Weld on outer side of core (the side that faces towards padding – glue side).
7. Grind welding spots to be smooth. Check again that core fits in moulding.
8. If you have a new upper panel from [VP Autoparts AB](#) or [VP Autoparts INC.](#) it will fit the upper slots of panel. If you kept your old panel some changes have to be done. Upper rear end corner of masonit must be worked. Take away 12 mm (approx. ½ inch) in length and 25 mm (approx 1 inch) down to make the core fit. Also a new slot needs to be done in masonit – measure from core and make slot as the others.
9. When core and new padding is fitted together you can start to glue. Use some kind of adhesive contact glue.
10. Glue and fold bit by bit around the core until satisfaction.

Make cut here

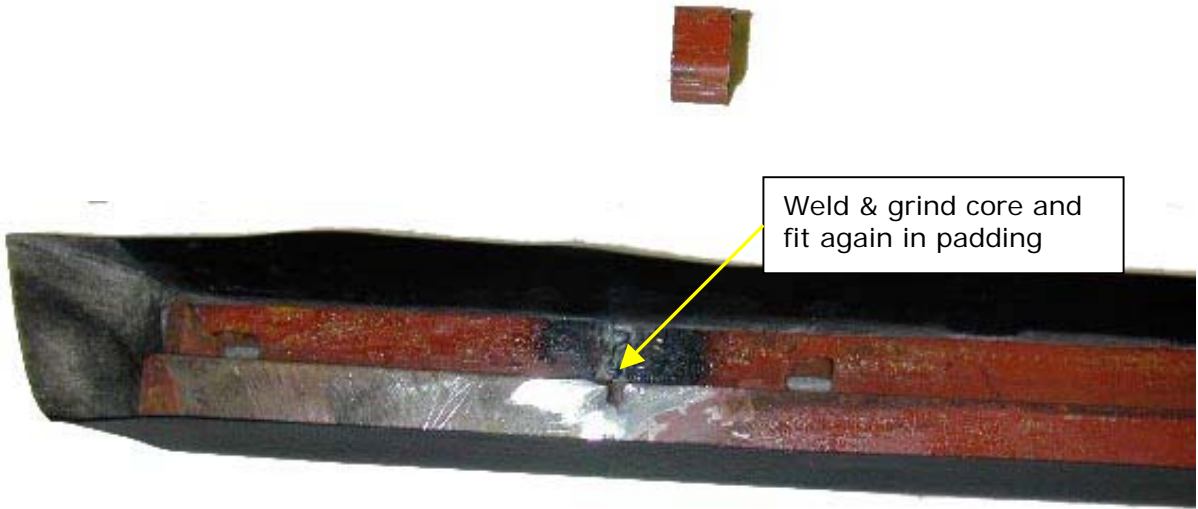


100 mm and 112 mm marks

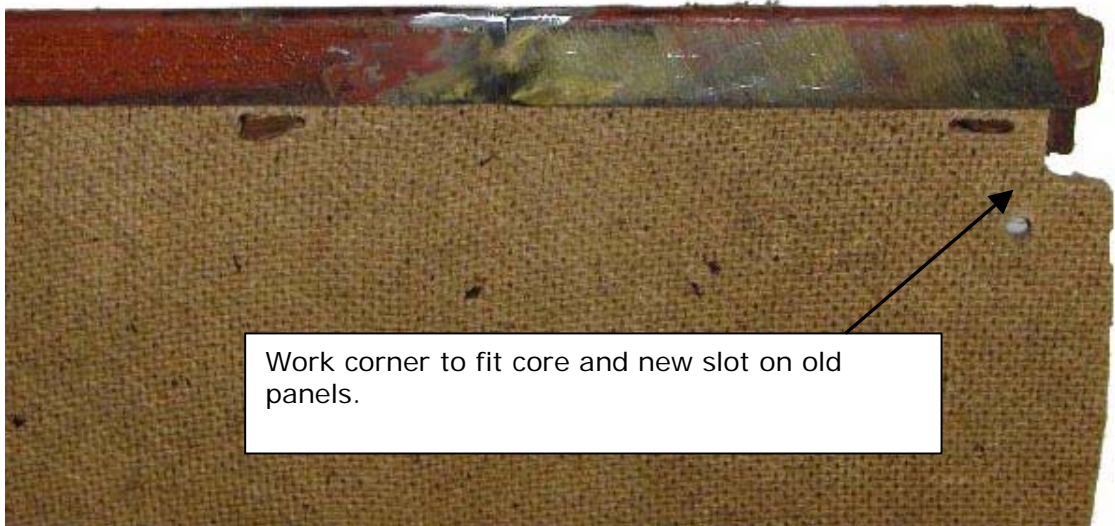




Fit before welding



Weld & grind core and fit again in padding



Work corner to fit core and new slot on old panels.